

## K1550 range noble gas analysers

### Thermal conductivity analysers for helium, neon, argon, krypton & xenon

- **Measured gases include: He, Ne, Ar, Kr, and Xe**
- **Proven technology from the katharometer experts**
- **Cost effective for expensive gases**
- **Hazardous area options**
- **Non-depleting remote sensor**
- **Fixed and variable compensation options**

#### Applications

- **Helium recovery**
- **Welding gas analysis**
- **Window filling**
- **Gas mixing**



The **K1550 range of analysers** are ideal for measuring % levels of one gas in a binary or pseudo-binary mixture. For example, air is composed of many gases but in known, fixed ratio, therefore helium in air is a pseudo-binary mixture and can be measured at % levels with a K1550 noble gas analyser.

**Helium, neon, argon, krypton and xenon** – the noble gases - are particularly well suited to this technique because there are no dedicated sensors for these inert gases. Katharometers provide cost effective analysis solutions to potentially difficult measurements of expensive gases.

**Applications for the analysers include** gas blending and mixing, welding gas analysis, helium recovery systems, solar panel manufacture and window filling.

**A compensation input is available** as an option, either fixed or variable via a 4-20mA input. This extends the capability of the analyser to measure in more complex mixtures. The KG1550 range also features an integral oxygen sensor.

**All versions are available with 0 – 100% range.** 0 – 20% and 80 – 100% ranges are also available, depending upon the measured and background gas. Multi-range instruments are sometimes available on request.

**Different sample conditioning systems** are available, standard or bespoke, according to the process conditions. For corrosive gases a variety of sensor assemblies and fittings are available to suit the specific gas. Hitech are prepared to recommend complete systems on receipt of full gas stream specifications.

**For hazardous area applications** the sensor may be mounted remotely in the hazardous area and connected through an MTL barrier to the electronics unit in a safe area. Alternatively the electronics unit can be supplied in an EExd enclosure, with remote keypad for non-intrusive calibration, for full hazardous area use.

# K1550 hydrogen analyser

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## SPECIFICATION

### Ranges available

(Depends upon measured/background gas)  
 0 - 20%, 80 - 100%, 0 - 100% for most gases  
 0 - 5%, for some helium ranges  
 Consult Hitech for gas type and range

### Stability

<1 % f.s.d./month

### Accuracy

±2% f.s.d. depending upon span and gas

### Repeatability

<1% f.s.d.

### Speed of response

T90: 20 seconds (typ.)

### Sample flow

100-300ml/min for optimum performance

### Sample pressure

Nominally atmospheric, set by vent pressure

### Sample connections

Inlet and outlet: Captive seal compression suitable for 0.25inch (or 6mm) outside diameter tube

### Display

LCD 2 or 4 lines of alphanumeric characters

### Analogue output

4-20mA  
 (User-programmable)

### Outputs (alarm)

Two alarms: each user-configurable to OFF, HIGH or LOW

### Relay outputs

Rated at 30V ac or dc, 0.5A, normally energised

### Ambient operating temperature range

Sensor: -10°C to 40°C  
 Electronics: 0°C to 40°C  
 (0-90% R.H. non-condensing)

### Storage temperature range

-5°C to +55°C  
 (0-90% R.H. non-condensing)

### Supply Voltage

110/120V or 220/240V AC, 50/60Hz

### Power consumption

12VA

## MOUNTING

### Electronics unit

Panel mounting with two clamps

### Remote sensor unit

Wall/ bulkhead (optional)

## MATERIALS

### Enclosure

Glassfibre-reinforced Noryl to IP40 (IP54 locking door option)

### Remote sensor

Supplied in IP65 housing with flowmeter and needle valve

### K1550FX (hazardous area version)

As above specification but with certified stainless steel sensor block and MTL zener barrier (supplied loose).

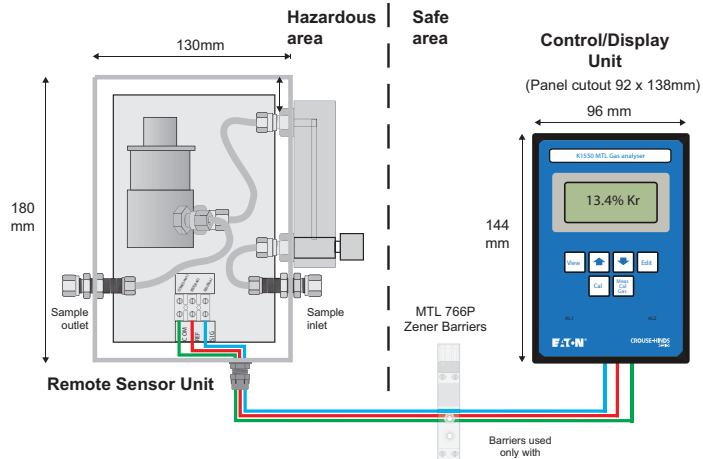
### Option

Ex d enclosure for K1550FX electronics unit

## ORDERING INFORMATION

Specify	Measured gas	Background gas	Range	Output	Supply voltage	Options
K1550R	Specify	Specify	0 - 100% 0 - 20%, 80 - 100%	4-20mA	110V or 220V	Compensation input
K1550FX	Specify	Specify				Ex enclosure

## DIMENSIONS



## APPROVALS (ATEX Directive - Europe) for K1550FX version

Authority	Product/Cert. No.	Standards	Approved for
DEMKO	210 Gas detection head DEMKO02ATEX132848X	EN50014 EN50018	E II 2G Ex d IIB + H <sub>2</sub> T6 -40°C ≤ T <sub>a</sub> ≤ 40°C E II 2G Ex d IIB + H <sub>2</sub> T3 -40°C ≤ T <sub>a</sub> ≤ 150°C
BASEEFA	MTL766P barrier BAS01ATEX7202	IEC60079-0 IEC60079-11	E II 1GD [Ex ia] IIC T6 -20°C ≤ T <sub>a</sub> ≤ 60°C
ISSEP	Ex enclosure ISSEP03ATEX005	EN50014 EN50018 EN50281-1-1	E II 2GD Ex d IIC T6 (85°C) or T5 (100°C)



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